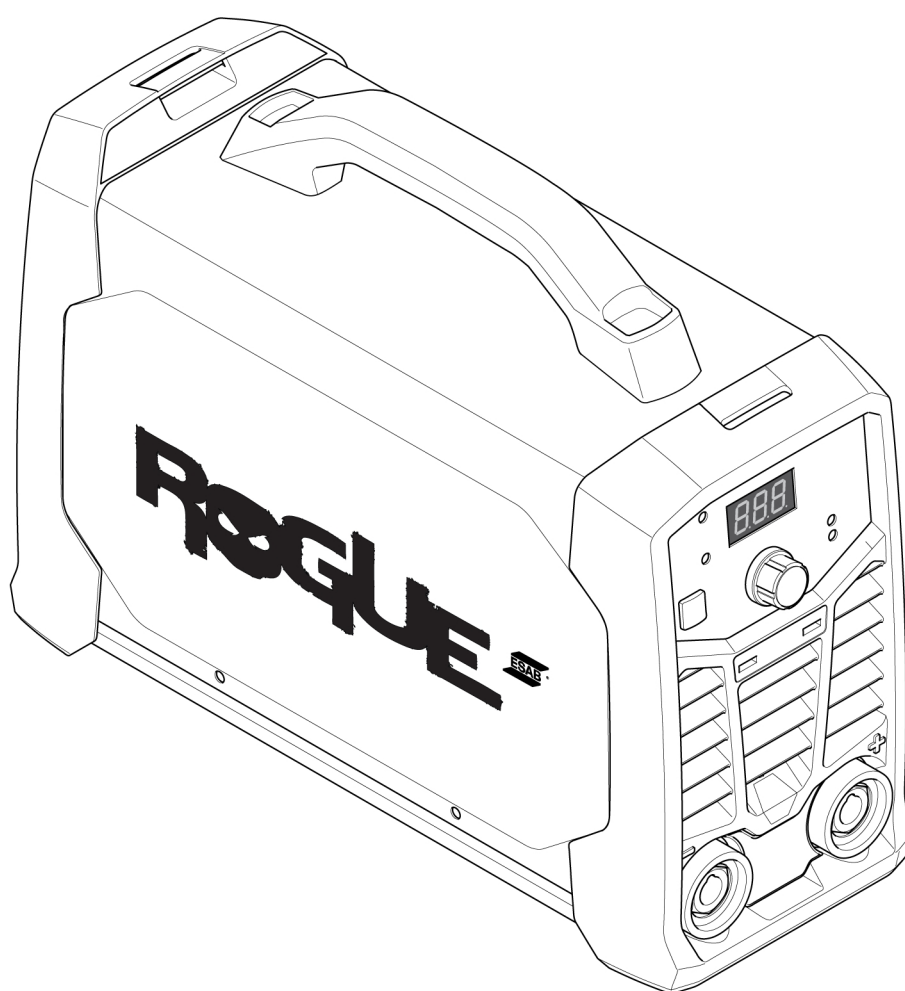


Rogue

***ES 151iP, ES 151iP PRO,
ES 181iP, ES 181iP PRO,
ES 201iP PRO, ES 208iP***



Spare parts list

Ordering no.	Denomination	Notes
0705 002 004	Rogue ES 208iP	China
0705 002 006	Rogue ES 151iP	Europe
0705 002 007	Rogue ES 181iP PRO	Europe
0705 002 008	Rogue ES 181iP	Europe
0705 002 009	Rogue ES 201iP PRO	Europe
0705 002 012	Rogue ES 201iP PRO	India
0705 002 014	Rogue ES 201iP PRO	MEA
0705 002 019	Rogue ES 181iP PRO	Mexico
0705 002 021	Rogue ES 151iP PRO	NAM
0705 002 022	Rogue ES 201iP PRO	NAM
0705 002 024	Rogue ES 201iP PRO	SEA
0448 526 001	Instruction manual	Rogue ES 181iP PRO, ES 201iP PRO
0448 527 001	Instruction manual	Rogue ES 151iP PRO, ES 181iP
0448 684 001	Instruction manual	Rogue ES 151iP PRO, ES 201iP PRO, NAM

Spare parts may be ordered through your nearest ESAB dealer, see esab.com. When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

For accessories to the product, see the instruction manual.

The three last digits in the document number of the manual show the version of the manual. Therefore they are replaced with * here. Make sure to use a manual with a serial number or software version that corresponds with the product, see the front page of the manual.

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1 SPARE PARTS

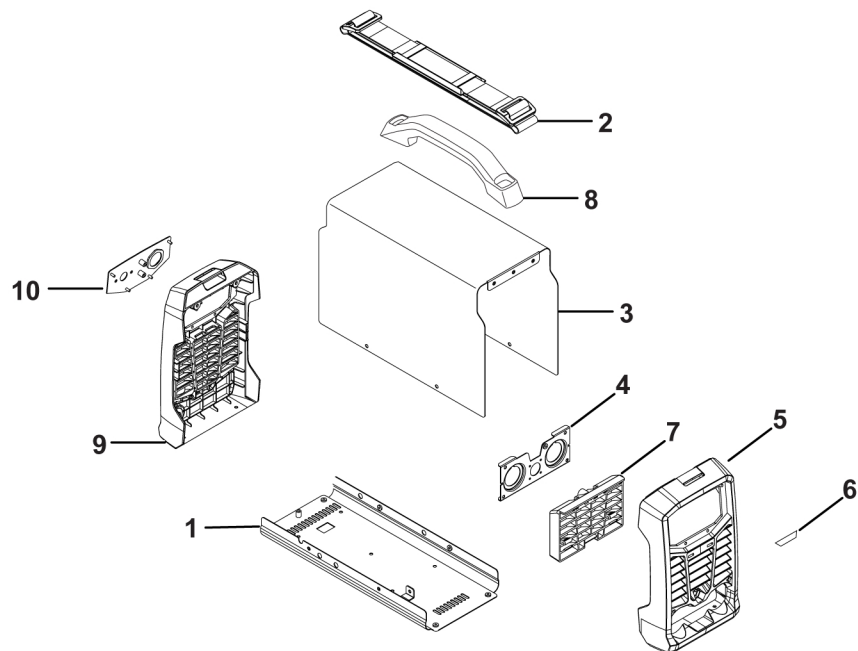
1.1 Housing module

C = Component designation in the circuit diagram					
Item	Qty	Ordering no.	Denomination	Notes	C
1	1	0464 752 184	Base plate	ES 151iP CE	
		0464 752 201		ES 151iP PRO NAM	
		0464 752 185		ES 181iP CE	
		0464 752 186		ES 181iP PRO CE	
		0464 752 183		ES 181iP PRO NAM	
		0464 752 187		ES 201iP PRO CE	
		0464 752 213		ES 181iP PRO Mexico	
		0464 752 327		ES 208iP China	
2	1	0464 670 003	Belt		
3	1	0464 752 188	Case	Rogue ES CE, SEA, MEA	
		0464 752 189		Rogue ES NAM, Mexico	
		0464 752 347		ES 201iP PRO India	
		0464 752 340		ES 208iP China	
4	1	0464 670 009	Output retaining plate	ES 151iP, 181iP CE, ES 208iP China	
		0464 670 010		ES 181iP PRO, 201iP PRO, 151iP PRO CE, MEA, NAM, India, SEA	
5	1		Front plastic panel	Rogue ES, See item 102	
6	1		Label	Rogue ES, See item 102	
7	1	0464 670 011	Louver		
8	1	0464 670 007	Handle		
9	1		Plastic back plate assembly	See item 101	
10	1		Fixed plate on back panel	See item 101	

Item	Ordering no.	Denomination	Notes
101	0464 672 882	Back plastic panel	Including items 9 and 10. ES 151iP, 181iP NAM, ES 181iP Mexico
	0464 672 883		Including items 9 and 10. ES 181iP PRO, 201iP PRO CE, ES 201iP PRO MEA, India
	0464 672 884		Including items 9 and 10. ES 151iP, 181iP CE

1 SPARE PARTS

Item	Ordering no.	Denomination	Notes
102	0464 752 221	Front plastic panel	Including items 5 and 6. ES 151iP
	0464 752 222		Including items 5 and 6. ES 181iP
	0464 752 223		Including items 5 and 6. ES 181iP PRO
	0464 752 224		Including items 5 and 6. ES 201iP PRO
	0464 752 225		Including items 5 and 6. ES 151iP PRO NAM
	0464 752 226		Including items 5 and 6. ES 208iP China



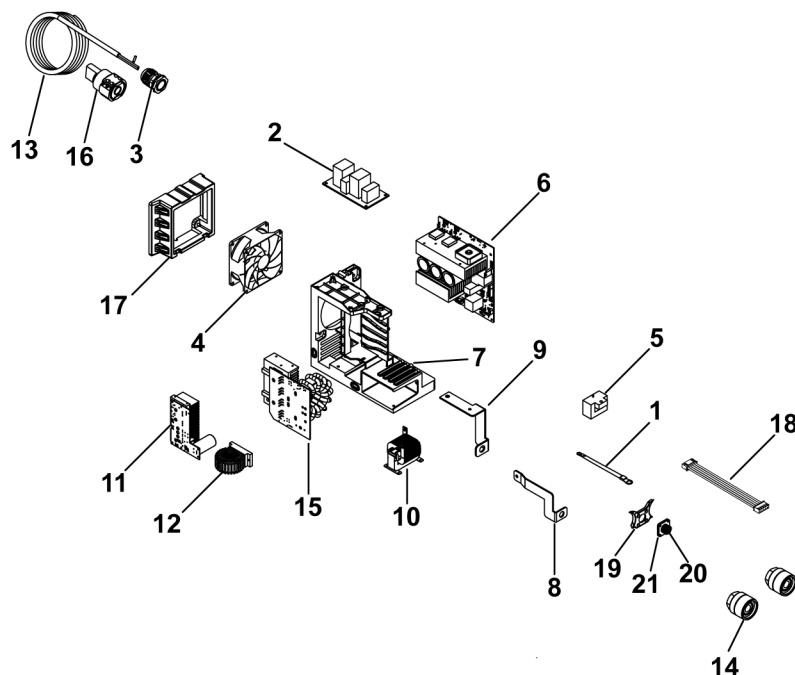
1.2 Connection parts

C = Component designation in the circuit diagram					
Item	Qty	Ordering no.	Denomination	Notes	C
1	1	0464 674 001	Connect cable	ES 151iP, 181iP, 181iP PRO, 201iP PRO CE, ES 201iP PRO SEA, MEA, India	
2	1	0464 673 007	EMC filter board	ES 181iP PRO, 201iP PRO CE, ES 201iP PRO SEA, India	
		0464 673 001		ES 201iP PRO MEA, ES 151iP PRO, 181iP PRO NAM, ES181iP PRO Mexico	
		0464 673 002		ES 151iP, 181iP CE	
3	1	0464 674 002	Cable gland	Rogue ES	
		0464 752 284		Rogue ES NAM, Mexico	
4	1	0464 674 003	Fan		
5	1	0464 670 006	Hall sensor with harness		
6	1	0464 673 008	IGBT inverter board and main PCB	ES 151iP PRO, 181iP PRO NAM, ES 181iP PRO Mexico	
		0464 673 003		ES 181iP PRO, 201iP PRO CE, ES 201iP PRO SEA, MEA, India	
		0464 673 006		ES 151iP, 181iP CE	
		0464 752 335		ES 208iP China	
7	1	0464 670 008	Movement bracket		
8	1	0464 674 005	Rail sec inductor - OKC		
9	1	0464 674 006	Output bus II		
10	1	0464 674 007	Output inductor		
11	1	0464 673 004	PFC board	Rogue PRO	
12	1	0464 674 008	PFC electrical inductance	Rogue PRO	
13	1	0464 674 009	Mains cable	ES 201iP PRO MEA, India	
		0464 674 011		ES 151iP, 181iP, 181iP PRO, 201iP PRO CE, ES 201iP PRO SEA	
		0464 674 012		ES 151iP PRO, 181iP PRO NAM, ES 181iP PRO Mexico	
		0464 752 190		ES 208iP CHina	
		0464 752 339		ES 201iP PRO India	
		0464 752 338		ES 201iP PRO MEA	

1 SPARE PARTS

C = Component designation in the circuit diagram					
Item	Qty	Ordering no.	Denomination	Notes	C
14	1	0464 671 004	Quick connector (OKC)		
15	1	0464 673 005	Rectifier plate	ES 151iP PRO, ES 181iP PRO NAM, ES 201iP PRO MEA	
		0464 673 009		ES 181iP PRO, 201iP PRO CE, ES 151iP, 181iP CE	
		0464 673 010		ES 151iP, 181iP CE	
16	1	0464 674 013	Mains switch 0-1		
17	1	0464 670 012	Wind deflector		
18	1	0464 676 032	Connection cable between main PCB and Front control PCB		
19	1		Aviation socket fixed plate	See item 201	
20	1		Aviation socket harness	See item 201	
21	1		Aviation socket washer	See item 201	

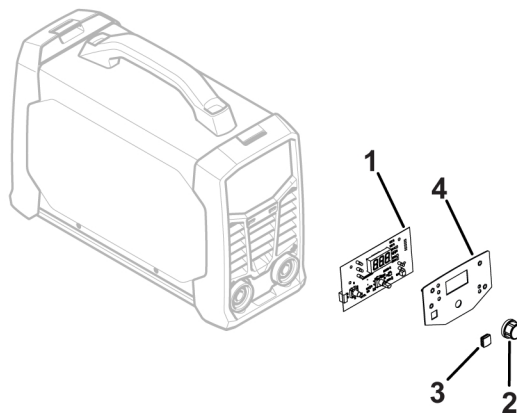
Item	Ordering no.	Denomination	Notes
201	0464 671 881	Sleeve socket 8-pin with harness set	Including items 19, 20 and 21. ES 181iP PRO, 201iP PRO CE, ES 201iP PRO SEA, MEA, India, ES 151iP PRO, 181iP PRO NAM, ES 181iP PRO Mexico



1.3 User interface

C = Component designation in the circuit diagram					
Item	Qty	Ordering no.	Denomination	Notes	C
1	1		Digital display board	See item 301	
2	1	0464 672 004	Potentiometer knob	See item 301	
3	2		Key rubber sleeve	See item 301	
4	1		Front shield plate	See item 301	

Item	Ordering no.	Denomination	Notes
301	0464 752 191	Digital display board	Including items 1, 2 ,3 and 4. ES 151iP PRO NAM
	0464 752 192		Including items 1, 2 ,3 and 4. ES 181iP PRO NAM, Mexico
	0464 752 193		Including items 1, 2 ,3 and 4. ES 201iP PRO CE, SEA
	0464 752 194		Including items 1, 2 ,3 and 4. ES 201iP PRO India, MEA
	0464 752 195		Including items 1, 2 ,3 and 4. ES 151iP CE
	0464 752 196		Including items 1, 2 ,3 and 4. ES 181iP CE
	0464 752 197		Including items 1, 2 ,3 and 4. ES 181iP PRO CE
	0464 752 332		Including items 1, 2 ,3 and 4. ES 208iP China





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